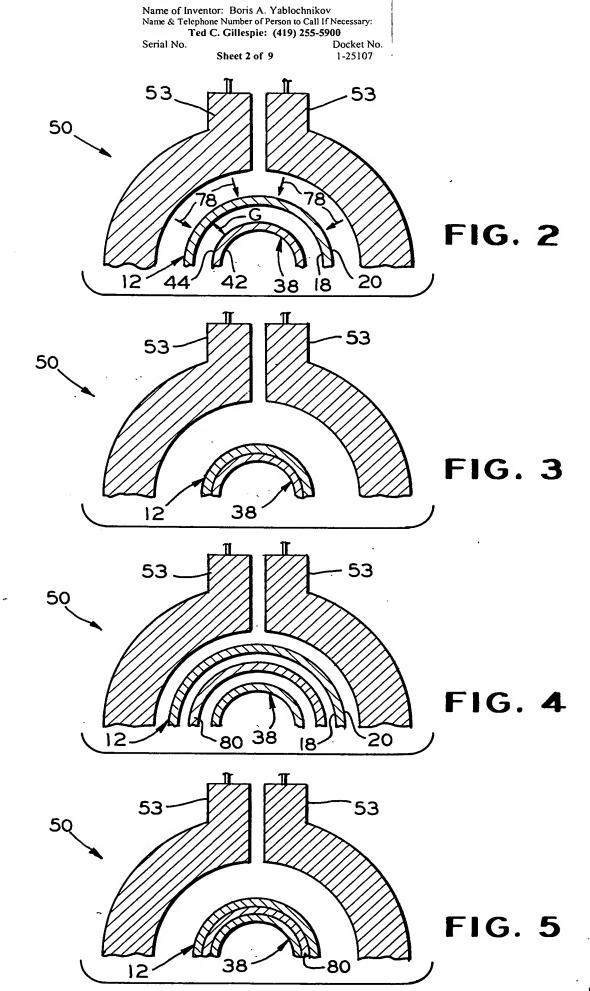
Method Of Magnetic Pulse Welding An End Fitting To A Driveshaft Tube Of A venicular Briveshaft Name of Inventor: Boris A. Yablochnikov
Name & Telephone Number of Person to Call If Necessary:
Ted C. Gillespie: (419) 255-5900 Docket No. 1-25107 Sheet 1 of 9 57 53 58 64 ည 59



Method Of Magnetic Pulse Welding An End Fitting 16 A
Driveshaft Tube Of A Vehicular Driveshaft

Method Of Magnetic Pulse Welding An End Fitting To A
Driveshalt Tube Of A venicular Driveshalt

Name of Inventor: Boris A. Yablochnikov
Name & Telephone Number of Person to Call If Necessary:

Ted C. Gillespie: (419) 255-5900

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FIG. 6

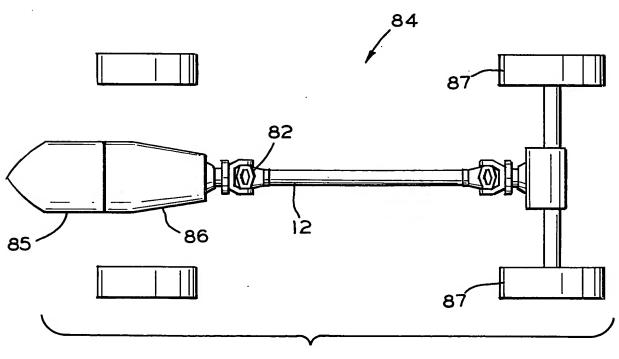
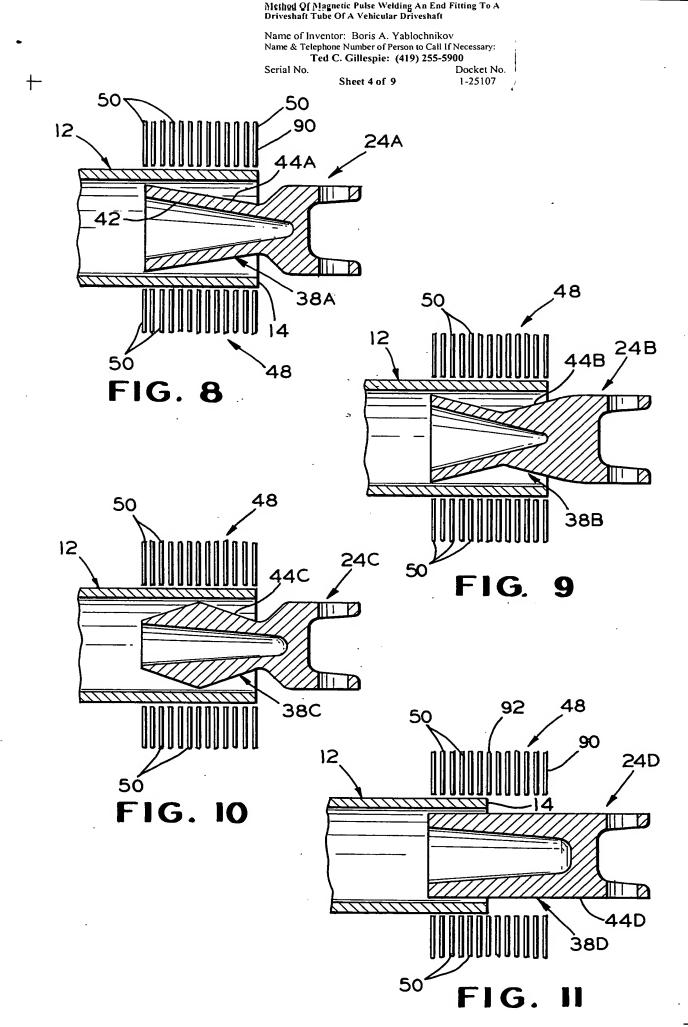


FIG. 7



Method Of Magnetic Pulse Welding An End Fitting . 0 A Briveshaft Tube Of A Vehicular Driveshaft

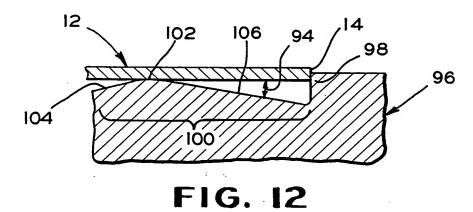
Name of Inventor: Boris A. Yablochnikov Name & Telephone Number of Person to Call If Necessary: Ted C. Gillespie: (419) 255-5900

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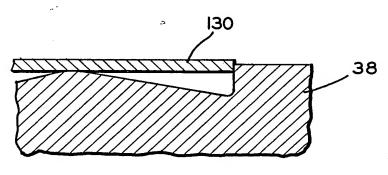


FIG. 14

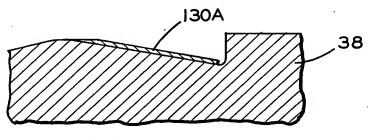


FIG. 15

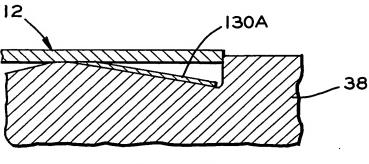


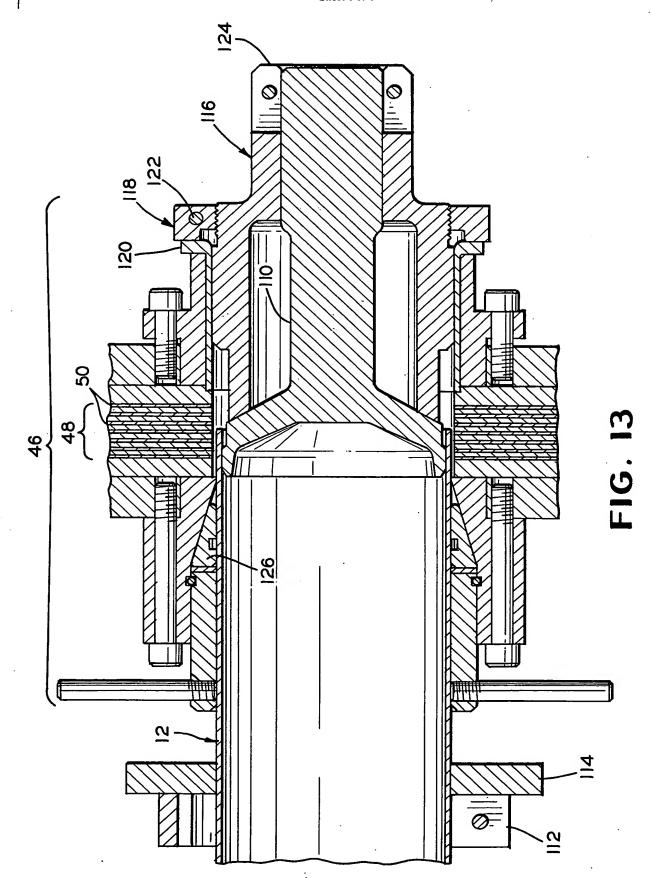
FIG. 16

Method Of Magnetic Pulse Welding An End Fitting To A Driveshaft Tube Of A Vehicular Driveshaft

Name of Inventor: Boris A. Yablochnikov Name & Telephone Number of Person to Call If Necessary: Ted C. Gillespie: (419) 255-5900

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Method Of Magnetic Pulse Welding An End Fitting To A Driveshaft Tube Of A Vehicular Driveshaft

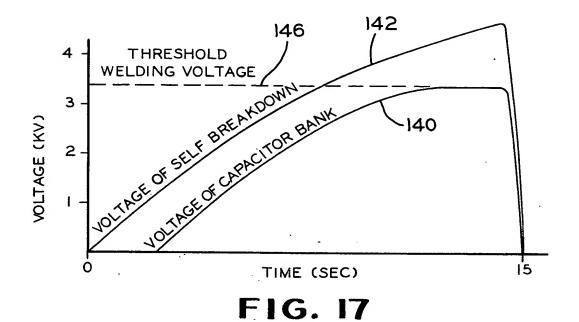
Name of Inventor: Boris A. Yablochnikov Name & Telephone Number of Person to Call If Necessary:

Ted C. Gillespie: (419) 255-5900

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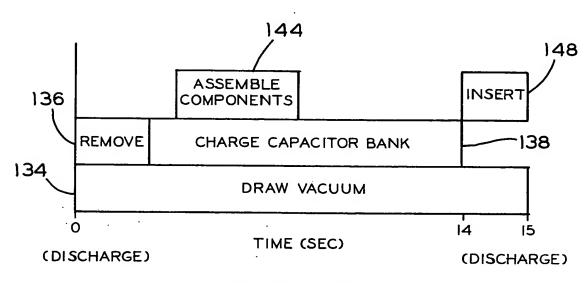


FIG. 18

Method Of Magnetic Pulse Welding An End Fitting To A
Driveshaft Tube Of A Vehicular Driveshaft

Name of Inventor: Boris A. Yablochnikov
Name & Telephone Number of Person to Call If Necessary:
Ted C. Gillespie: (419) 255-5900

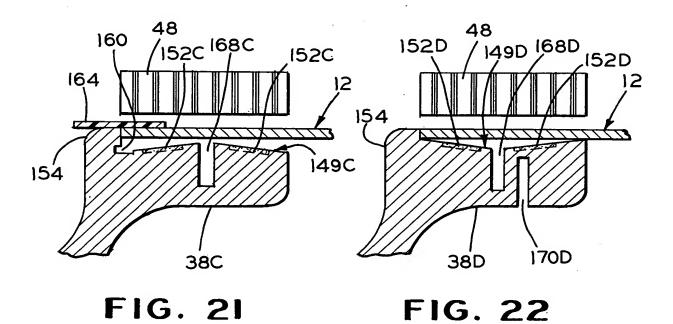
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48 160 163 149 162 48 14 14 12 149B 164 161 154 154 12 152B 152 156 **38A** 38B

FIG. 20

FIG. 19



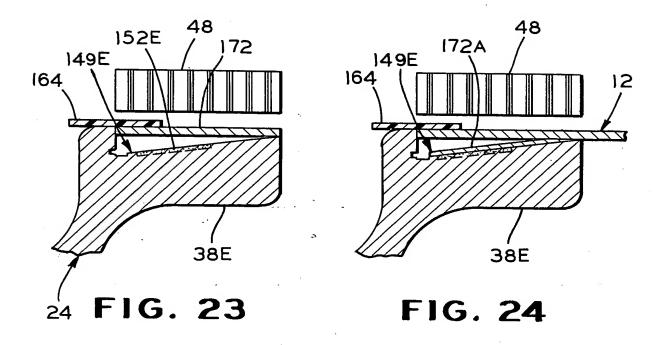
Method Of Magnetic Pulse Welding An End Fitting To A Driveshaft Tube Of A Venicular priveshaft

Name of Inventor: Boris A. Yablochnikov Name & Telephone Number of Person to Call If Necessary: Ted C. Gillespie: (419) 255-5900

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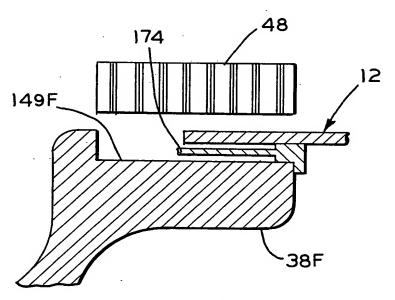


FIG. 25